Figure 4.2 – High Springs Buildout Space Allocation

Table 4.1 – Facility Capacity Buildout Spring Water Consumption[1]

Line	Product Water per Bottle (oz)	Speed (bph)	Flow (GPM)	Spring Water used per day (MGD)	Assumed Average Line Efficiency[2]	Avg. Spring Water used per day (MGD)
1	17.24	81,000	182	0.262	85%	0.223
2	17.24	90,000	202	0.291	85%	0.247
3	17.24	90,000	202	0.291	85%	0.247
4	17.24	90,000	202	0.291	85%	0.247
			Total	**1.134**		**0.964**

Table 4.2– Expected Daily Water Usage Annually

Line	Product Water per Bottle (oz)	Speed (bph)	Flow (GPM)	Spring Water used per day (MGD)	Assumed Average Line Efficiency	Avg. Spring Water used per day (MGD)
1	17.24	81,000	182	0.262	77%	0.202
2	17.24	90,000	202	0.291	77%	0.224
3	17.24	90,000	202	0.291	77%	0.224
4	17.24	90,000	202	0.291	77%	0.224
			Total	**1.134**		**0.874**
				Process Water Added (11.2% of total)		**0.984**

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[1] The numbers in this table include only the product water and do not include the process water and potable water.
[2] Assumed line efficiency includes downtime for both planned and unplanned events.